



0342

INSPECTION DEPARTMENT



APPOINTED BY THE D.T.I.
AS A RECOGNISED THIRD PARTY ORGANISATION (R.T.P.O.)

WELDER QUALIFICATION TEST CERTIFICATE

Designation: EN287-1 141 T FW 8.1 S t30 D38 PB sl
 Code / Testing Standard: BSEN 287-1 : 2004 & ASME Section IX : 2007
 Manufacturers WPS Ref No: WPS-RPE-010A Ref No: L08-150/2
 Welders Name: R.PEARSON Issue Number: 2
 Welder No: None Photograph
 Method of Identification: Driving Licence
 Date and Place of Birth: 22nd January 1974 Portsmouth
 Employer: RIMOR PRECISION ENGINEERING LTD
 Date of Welding: 20th May 2008
 Job Knowledge: Not Tested



	Weld Test Details	Range of approval	
		<u>BS EN 287</u>	<u>ASME IX</u>
Welding process:	Tungsten Inert Gas	141	GTAW
Product Type (Plate or pipe):	Boss to Plate	P & T	Pipe & Plate
Type of weld:	Fillet	FW	Fillets
Parent metal group (s):	Stainless Steel – Group 8 ASTM A312-99 TP 316L	8, 9.2, 9.3 & 10	P8 Group 1
Welding Consumable:	Solid Rod BS 2901 316 S92	S	F6 A8
Shielding Gas:	Argon	-	Argon
Auxiliaries (e.g. backing gas):	N/R	-	-
Material thickness (mm):	30mm	3mm and above	All Thicknesses
Pipe outside diameter (mm):	38mm	25mm and above	25mm and above
Welding position:	Horizontal/Vertical	PA & PB	F & H
Weld Details (ml, sl, etc):	Single Layer	sl	sl ml

Test House, and Test Piece Report No:- 2008/1541

Type of test	RESULT OR N/R
Visual	SATISFACTORY
Radiography	N/R
Ultrasonic	N/R
Fracture X1	SATISFACTORY
Macro X2	SATISFACTORY
Bend	N/R
Notch Tensile Test	N/R

EXAMINER

Signature:

Name:

Date of issue:

Date of expiry



C. SLOCOMBE

27th February 2009

19th May 2010

Confirmation of the validity by employer for the following 6 months

Prolongation by examiner for following 2 years

Date	Signature	Date	Signature	Date	Signature
November 2008		November 2009			
May 2009		May 2010			

D61 Issue 8

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